Features and Application Notes
ISA® MINUS is used as negative leg for compensating lead KCA as well as positive leg for compensating lead type W5Re/W26Re. ISA® MINUS is standardized in the temperature range between 0 and +150 °C. Isabellenhütte supplies ISA® MINUS in standardized tolerances up to +200 °C.

Form of Delivery
ISA® MINUS is supplied in the form of wires with dimensions from 0.05 to 8.00 mm Ø in bare condition. Enamelled wires are available in dimensions between 0.05 and 1.50 mm Ø. ISA® MINUS can also be supplied in form of stranded wire, ribbon, flat wire and rods. Please contact us for the range of dimensions.

Notes on Treatment
ISA® MINUS is easy to process. The alloy can be soldered and brazed without difficulty. All known welding methods are applicable.